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## The lubricants industry

- Many organisations are involved in the lubricants industry worldwide
- Additive companies, oil companies, OEMs, testing laboratories
- Each industry group and each individual company has their own business priorities
  - Industry Groups aim to find best solutions, but are not always in agreement

#### **Additive companies**

- Provide formulations tested to consistent standards designed to ensure lubricants will protect engines
- Minimise engine testing complexity and proliferation of specifications
- Offer value added products to the industry
- Offer solutions to meet new hardware performance requirements

#### Oil companies

- Consist of Lubricant Oil Marketers and Baseoil Suppliers
- Lubricant Oil Marketers offer thoroughly tested, high quality, differentiated lubricants to the market meeting OEM needs
- Baseoil suppliers offer the base oil component which when enhanced with additives provide formulations to lubricate engines

#### **OEMs (Original Equipment Manufacturers)**

- Seek suitable lubricants for protection of their vehicles
- Offer higher value/higher performance products to end users that comply with the more and more stringent environmental requirements.

#### **Test laboratories**

Help develop and maintain high quality engine and bench tests to the lubes industry

## Additive company associations

- Europe
  - ATC



- North America
  - ACC





## ATC - Technical Committee of Petroleum Additive Manufacturers in Europe

- Formed in 1974, ATC comprises Infineum and our competitors as well as component suppliers
- Membership is open to any additive company which manufactures petroleum additives, or has comprehensive test facilities, in Europe
- Covers lubricant additives (crankcase, transmission, industrial) as well as fuel additives
- Provides a forum for technical and regulatory developments
  - Major focus on health and safety of chemicals and associated legislation
- Issues a code of practice for engine oil development
  - Code covers test laboratory requirements, test registration, formulation modifications and reporting of data
  - Focus on CEC tests
- Interacts with ATIEL and ACEA to aid the definition of lubricant specifications

Website www.atc-europe.org





## **ACC - American Chemistry Council**

- Formerly CMA Chemical Manufacturers Association
- Represents the whole US chemical industry
- Health & Safety, Environmental
  - Product approval protocols
- One division in ACC is the Petroleum Additives Panel (PAP) which itself consists of 3 task groups
  - Fuel Additives Task Group (FATG)
  - Health, Environmental and Regulatory Task Group (HERTG)
  - Product Approval Protocol Task Group (PAPTG)
- Consists of major additive companies active in lube oil development
- Since 1992 has issued a Product Approval Code of Practice for engine oil development
  - Code covers test laboratory requirements, test registration, formulation modifications and reporting of data
  - Focus on ASTM tests
- Website <u>www.americanchemistry.com</u>





## Oil marketer Industry Associations

Europe

- ATIEL



North America

- API





# ATIEL (Association Technique de l'Industrie Européenne des Lubrifiants )

- Represents the European and international lubricants industry
  - Includes companies with headquarters outside Europe which market lubricants in Europe
- Member companies discuss technical issues relating to the lubricants industry in Europe
  - Product quality and specifications
  - Health Safety and the Environment
- Issues a code of practice for lubricant marketers covering engine oils designed to meet ACEA Sequences
  - Base Oil Interchange, Viscosity Grade Read Across and Viscosity Modifier Interchange guidelines are followed
- ATIEL code is used in conjunction with ATC and ACC codes of practice as part of EELQMS (European Engine Lubricant Quality Monitoring System)
- Lube marketers making claims against ACEA Oil Sequences are required by ACEA to submit a letter of conformance to EELQMS

Website www.atiel.org





#### API – American Petroleum Institute

- Represents all aspects of America's oil and natural gas industry
  - Producers, refiners, suppliers, pipeline operators, marine transporters aswell as service & supply companies
- Lubricants Group reports to the Downstream Lubricants Committee and is compromised of base stock producers, lubricant marketers, additive companies and additive component suppliers with material interests in North America.
- Issues and monitors an Engine Oil Licensing and Certification System (EOLCS) for passenger car and heavy duty diesel engine lubricants
  - Similar to the ATIEL code this includes guidelines for Base Oil Interchange and Viscosity Grade Read Across
- Issues API 'S', 'C' and now 'F' category specifications
- Issues product licenses ("Donut" and "starburst") and operates an audit program to check compliance of licensed oils







## Engine builders

- Groupings
  - ACEA (European Automobile Manufacturers Association)
    - European manufactures of passenger cars and heavy duty vehicles



- EMA (Engine and Truck manufacturers association)
  - North American heavy duty manufacturers
- AAM (Alliance of automobile manufacturers)
  - North American light duty manufacturers
- JAMA (Japan automobile manufacturers association)
  - Japanese vehicle manufacturers
  - Includes motorcycles
- ILSAC (International lubricants standardisation and advisory committee)
  - International group comprising AAM, EMA, JAMA
- Individual Builders (OEMs)











## ACEA (European Automobile Manufacturers' Association)

- Replaced the previous organisation in Europe (CCMC)
- Includes Light Duty and Heavy Duty Engine Manufacturers, open to OEMs who manufacture in Europe
- Includes all major European OEMs, including some with parents outside Europe
  - e.g. Ford, Toyota
- First issued lubricant sequences in 1996 covering Gasoline, Light Duty and Heavy Duty Diesel lubricants
- No direct quality monitoring, logos or approvals but require oils that make claims against ACEA Oil Sequences to be developed using EELQMS (European Engine Lubricant Quality Monitoring System)
  - Linked to ATC, ATIEL, ACC and API Codes of Practice

Website: www.acea.be





## EMA - Engine & Truck Manufacturers Association

- Trade organisation of mainly US Heavy Duty Diesel OEMs including: Volvo/Mack, Caterpillar, Cummins, Detroit Diesel, GM Powertrain, Navistar, John Deere, PacCar, Ford
- Participates in industry discussions on performance categories for HDD lubricants, fuels and after treatment fluids
- In conjunction with API and ACC, develop specifications for HDD lubricants

Website: <u>www.engine-manufacturers.org</u>





# AAM - Alliance of Automobile Manufacturers

- Trade association of 12 of US Car and Light Duty Diesel OEMs including: BMW, Fiat Chrysler, Ford, GM, JLR, Mazda, MB, Mitsubishi, Porsche, Toyota, VW and Volvo Cars
- Leading advocacy group promoting sustainability mobility with focus on the environment, energy and motor vehicle safety
- AAM and JAMA are the light duty vehicle manufacturers that are part of ILSAC. EMA is also a constituent of ILSAC.

Website: <a href="http://www.autoalliance.org/">http://www.autoalliance.org/</a>



## JAMA – Japan Automobile Manufacturers Association

- Trade Organisation of Passenger Car, Heavy Duty OEMs and Motorcycles
- OEM's recommend API, ACEA or JASO quality when their genuine oils is not available
- Outside Japan OEMs recommend API or ACEA quality
- Work through JASO (Japan Automobile Standards Organisation) to develop lubricant specifications

IAPAN AUTOMOBILE MANUFACTURERS ASSOCIATION, INC.

Website: <u>www.jama-english.jp</u>

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## ILSAC - International Lubricant Standardisation and Advisory Committee

- Includes AAM and JAMA members
  - EMA also members but not active in ILSAC specification development
  - ACEA invited but has not joined this group
- Develops lubricant specifications through collaboration with other industry organisations including API and ASTM
- Lubricant requirements are based on API categories with fuel economy requirements (GF-3, GF-4, GF-5 etc.)
- Through API Engine Oil Licensing and Certification System EOLCS, ILSAC qualified oils can be licensed with the API "Starburst"





## Test development and testing organisations

#### Europe

- CEC Co-ordinating European Council for the Development of Performance Tests for Fuels, Lubricants and other Fluids
- IP Institute of Petroleum
  - Develops oil analysis test methods
- GFC Groupement Française de Coordination
  - Develops bench tests, mainly for the French oil and motor industry
- North America
  - ASTM International (formerly known as American Society for Testing and Materials)
    - Develops engine and analytical tests



## Test development and testing organisations

- ISO International Standards Organisation
  - Has national affiliates e.g. BSI (UK), DIN (Germany), AFNOR (France), SIS (Sweden)
  - Develops test methods
- Japan
  - JASO (Japan Automobile Standards Organisation)
    - Develops Japanese tests with support from JAMA and industry partners
  - JPI (Japan Petroleum Organisation)
    - Performance bench tests and analytical tests

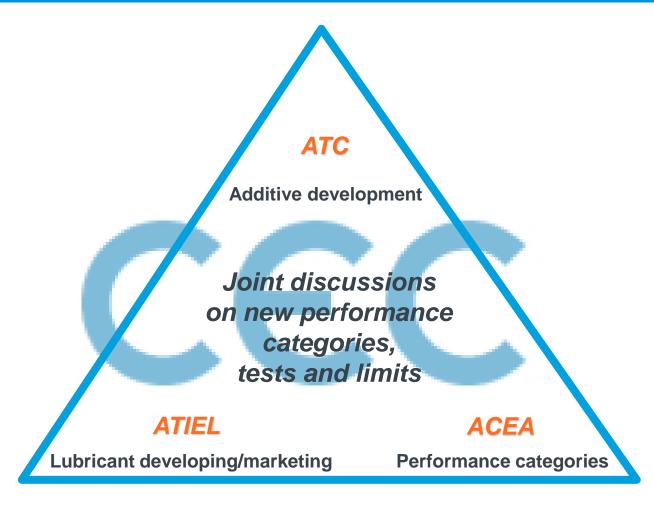


#### CEC

- Develops test methods for performance testing of transportation fuels, lubricants and other fluids
- CEC test methods are used extensively in Europe and widely throughout the world
- CEC board comprises representatives from industry stakeholders (ACEA, ATIEL, ATC, Concawe)
- Project groups formed by representatives from individual oil companies, OEM's, test laboratories, additive companies.
  - Test Development Groups
  - Surveillance Groups
- Unlike the ASTM (NA), CEC covers only test methods and not classifications



## The European AAA





## Summary: who does what?

	Europe	NA
Engine/Bench testing rules (additive companies)	ATC	ACC
Base stock and VGRA guidelines (oil companies in EU, oil and additive companies in NA)	ATIEL	API
Engine builder (OEM) interests	ACEA	EMA, ILSAC
Specifications	ACEA, OEMs	API, ILSAC, OEMs
Oil Licences	OEMs	API, OEMs
Oil Approvals	OEMs	OEMs

# Organisations that classify engine oil performance

- National bodies/International Associations/Industry Groupings
  - API (American Petroleum Institute)
  - JASO (Japanese Automotive Standards Organisation)
  - ILSAC (International Lubricant Standardization and Approval Committee)
  - ACEA (European OEMs)

- Original Equipment

  Manufacturers
  - Mercedes-Benz
  - Volkswagen-Audi
  - BMW
  - Porsche
  - MAN
  - Volvo
  - MTU
  - Scania
  - GM
  - and others



## **OEM** approvals

- OEM's issue approval (or acknowledgement) for branded oils upon submission of the appropriate documents in various combinations according to OEMs, can include for example:
  - Cover letter
  - Application Form
  - Confirmation/No-objection letter
  - IR Trace
  - Oil sample
- OEMs moving to online approval systems
  - e.g. MB approval is now on-line only via their "BEAM" system.
- Each OEM has their own system



### OEM approvals - definitions

#### Original Approval

The first time an oil is presented for approval at the OEM May be submitted by add co. requesting Trading Approval, or an oil marketer

#### Trading Approval "Handelsfreigabe"

Approval of a specific *oil code* requested by add co. which then gets 'Reblended'

#### Package Approval

Approval of an additive package allowing flexible use in a range of base oils and VI Improvers without further engine testing

Only certain HDD OEM's apply this and is restricted to particular specifications and viscosity grades



### **OEM** approvals - definitions

#### Reblend Approval

An oil holding Trading Approval gets re-blended at another location by oil marketers under different brand names

#### Rebrand Approval

An oil holding Original Approval or Reblend Approval is sold under a different Brand Name (blended at the same location)

#### Confirmation/No Objection Letter

Written permission from the owner of a Trading Approval that a third party may re-blend their oil formulation. Required by MB and BMW



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